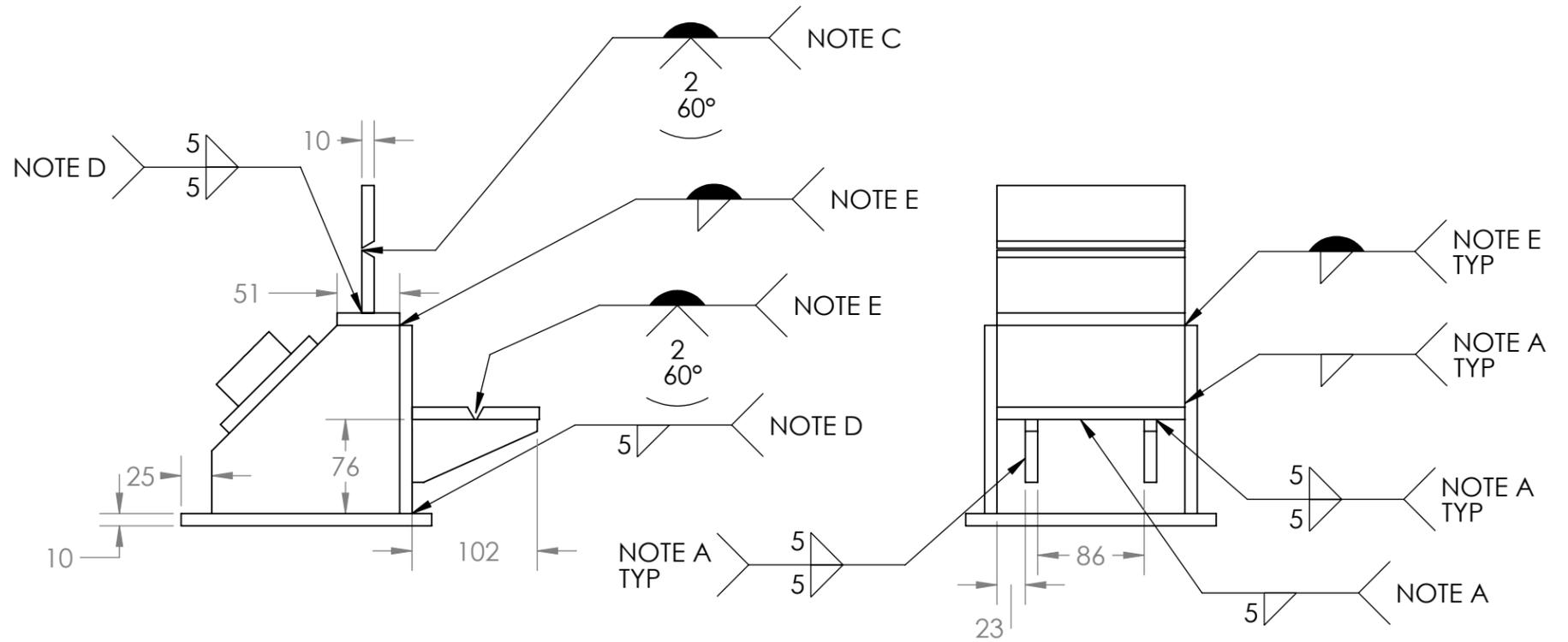
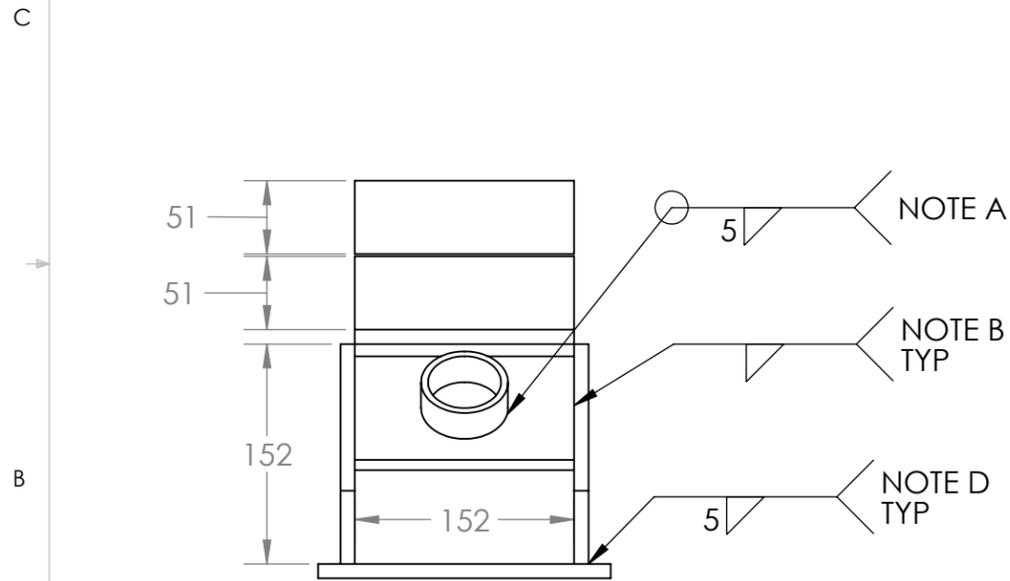
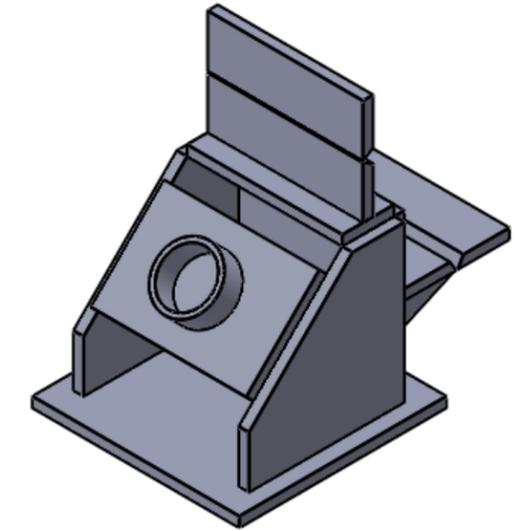
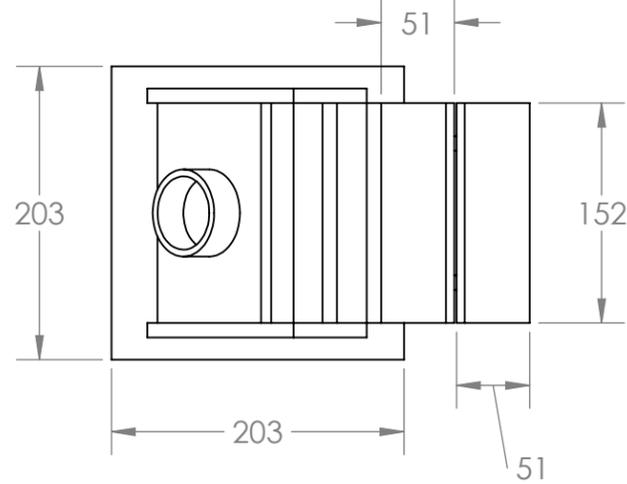


NOTE:
 PROJECT TO BE FULLY ASSEMBLED BEFORE WELDING.
 PROJECT TO BE WELDED WHILE SITTING FLAT ON BASE.
 ALL WELDS TO BE PERFORMED AS STATED BELOW.
 ALL VERTICLE WELDS TO BE DONE IN THE UP DIRECTION.

NOTE A: E4918 2.4 mm SINGLE PASS
NOTE B: E4918 2.4 mm MULTI PASS
NOTE C: E4310 2.4 mm ROOT PASS
 E4918 3.2 mm FILL & CAP
NOTE D: ER49S-6 0.9 mm SINGLE PASS
NOTE E: ER49S-6 0.9mm ROOT, FILL & CAP



MATERIAL Mild Steel		 SkillsCompétences Canada Ontario	
CUSTOMER Regional Skills Competition			
DRN SA	DATE 2020	WEIGHT	
CHK PB	SCALE 1:4	NEXT ASS'Y Skills Provincial Competition	
DESCRIPTION Regional Competition			
DWG NO. Skills Assembly DWG		REV B 1	

GENERAL SPECIFICATIONS
 UNLESS OTHERWISE NOTED
 >>BREAK ALL SHARP EDGES<<
 TOLERANCES: Fractions ±1/16
 .00 ±.030 .000 ±.010
 Angles ±1° Finish 125
 INTERPERET THIS DRAWING PER CURRENT
 VERSION OF ASME Y14 ENGINEERING
 DRAWING PRACTICE STANDARD

