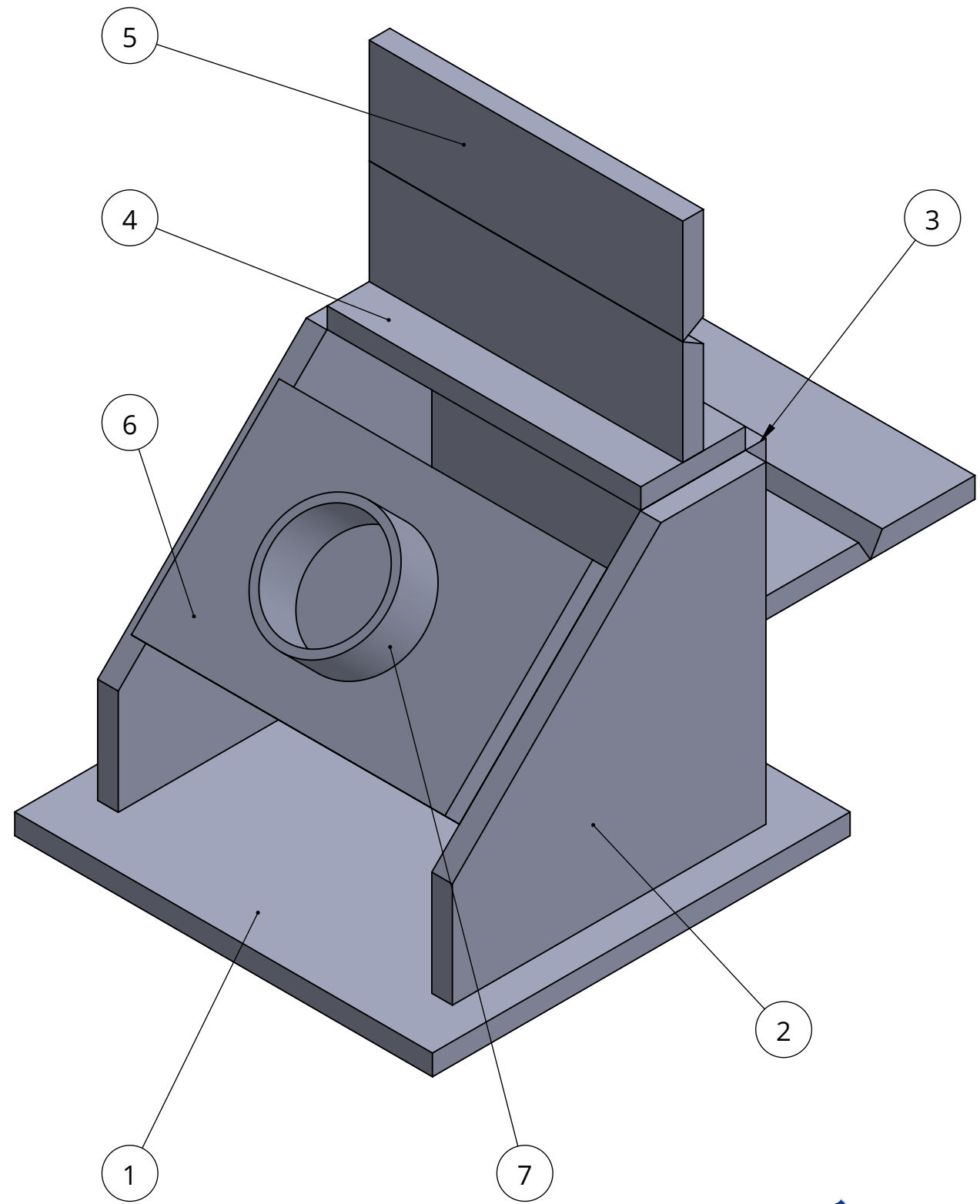


4

3

2

1



ITEM NO.	PART	SIZE	LENGTH	QTY.
1	BASE PLATE	203 X 10	203	1
2	SIDE PLATE	152 X 10	152	2
3	BACK PLATE	152 X 10	152	1
4	TOP PLATE	51 X 10	152	1
5	BEVEL PLATE	51 X 10	152	4
6	FRONT PLATE	152 X 10	102	1
7	PIPE	2" SCHEDULE 40	25	1

B

B

A

A



TITLE / TITRE: 2022 SKILLS ONTARIO - WELDING COMPÉTENCES ONTARIO 2022 - SOUDAGE				SHEET / PAGE #: 1 OF 4	SIZE / TAILLE: B
DWG. NO./DESSIN NO.: SKILLS_2022-PS1	REV.: 0	SCALE / ÉCHELL: NTS	DRAWN BY / DESSINÉ PAR: M. GOODACRE	DATE: 2022-02-23	

4

3

2

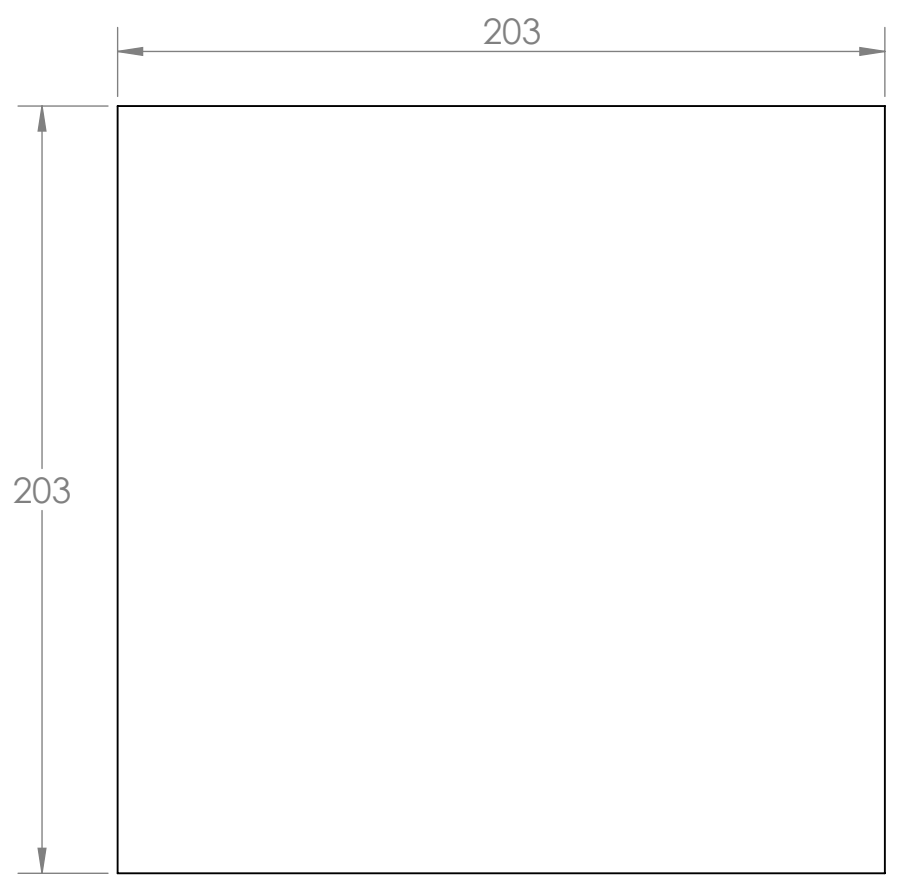
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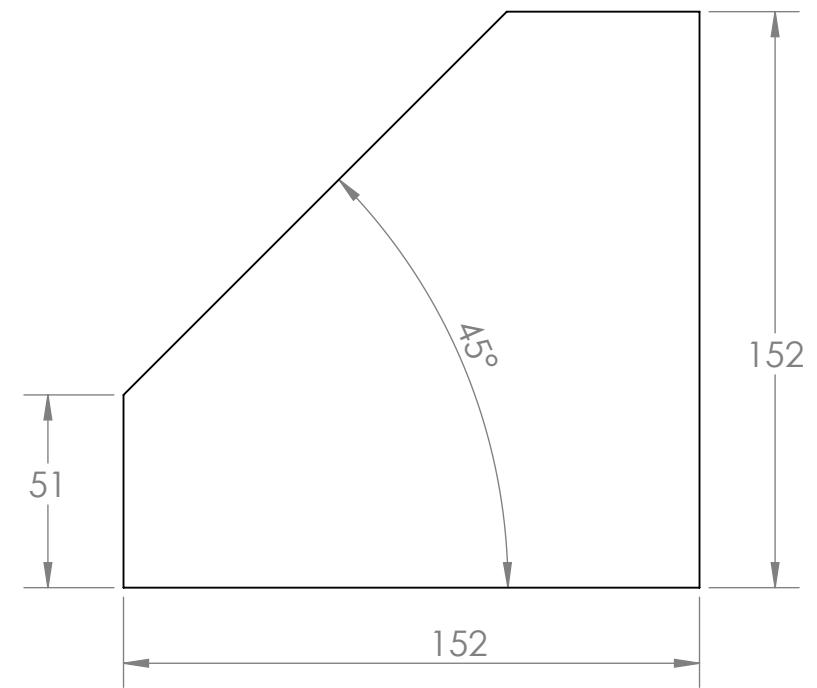
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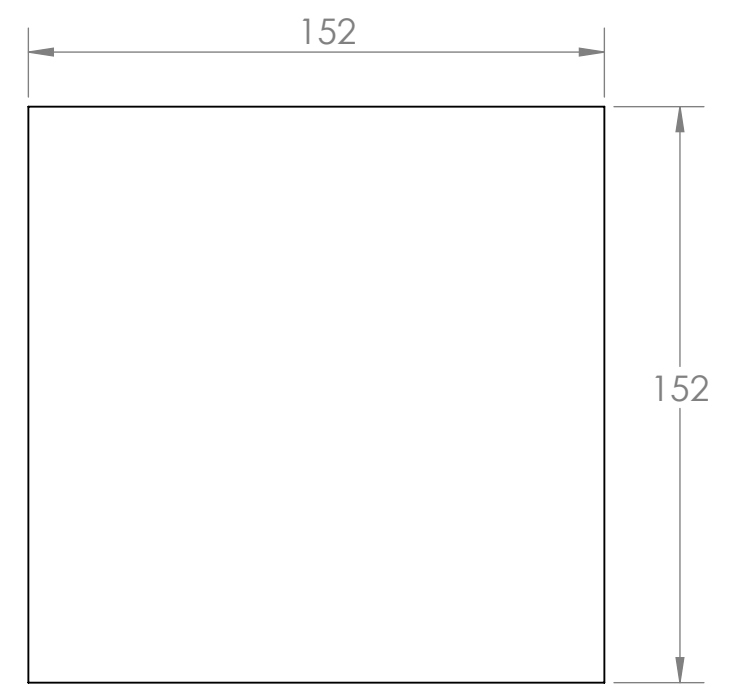
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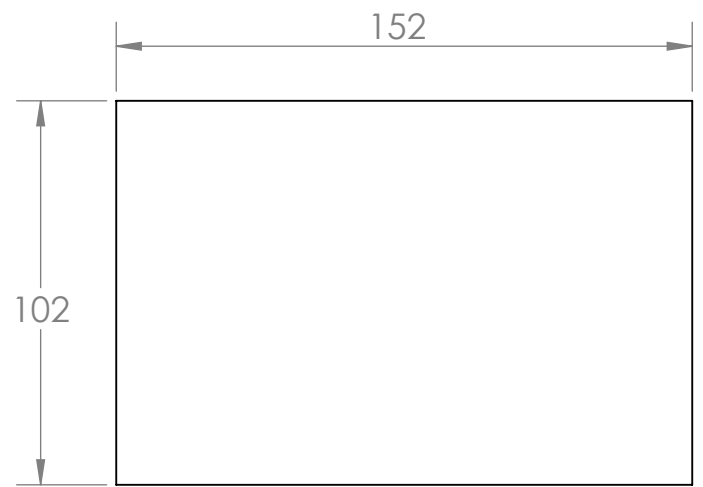
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QTY: 1



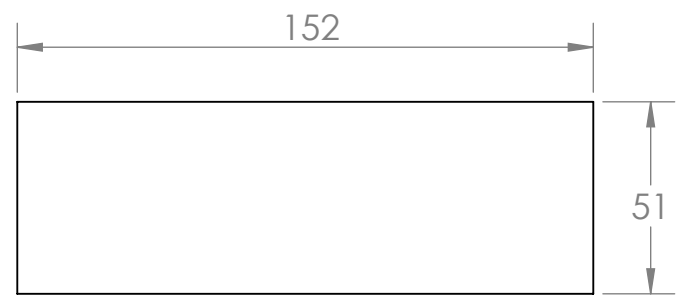
SIDE PLATE
QTY: 2



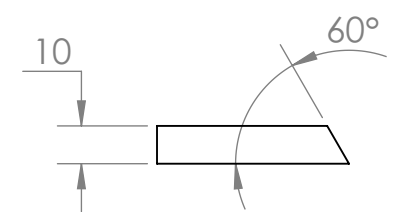
BACK PLATE
QTY: 1



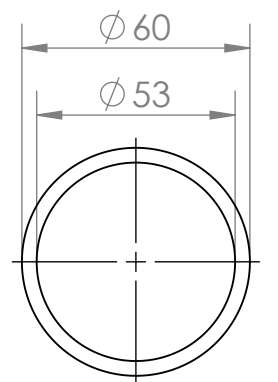
FRONT PLATE
QTY: 2



TOP PLATE
QTY: 1



BEVEL PLATE
QTY: 4



PIPE
QTY: 1



TITLE / TITRE: 2022 SKILLS ONTARIO - WELDING COMPÉTENCES ONTARIO 2022 - SOUDAGE				SHEET / PAGE #: 2 OF 4	SIZE / TAILLE: B
DWG. NO./DESSIN NO: SKILLS_2022-PS1	REV.: 0	SCALE / ÉCHELL: NTS	DRAWN BY / DESSINÉ PAR: M. GOODACRE	DATE: 2022-02-23	

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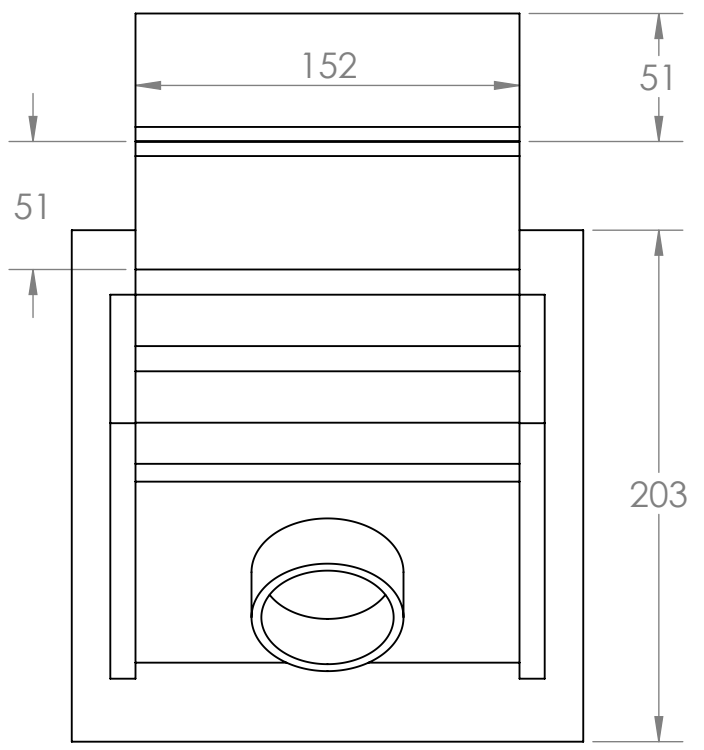
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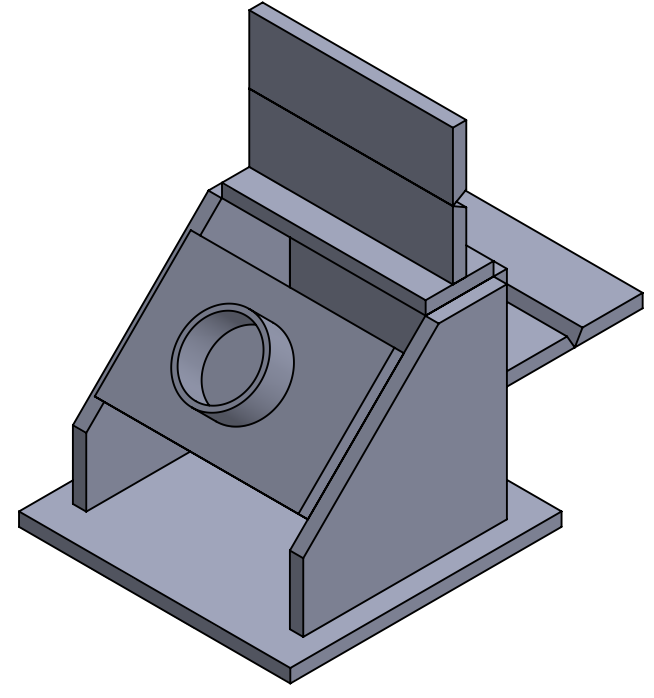
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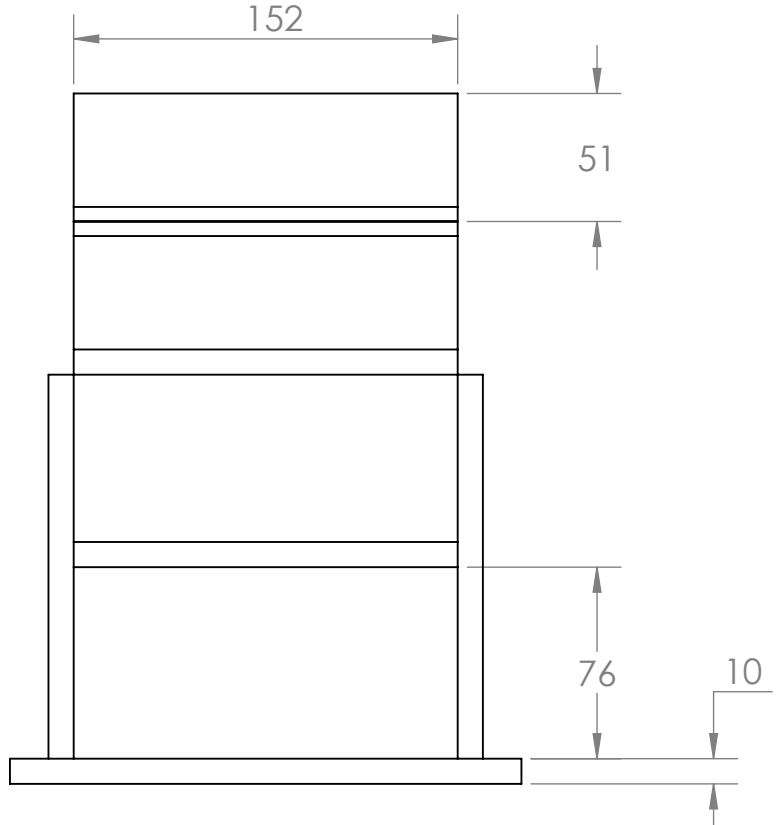
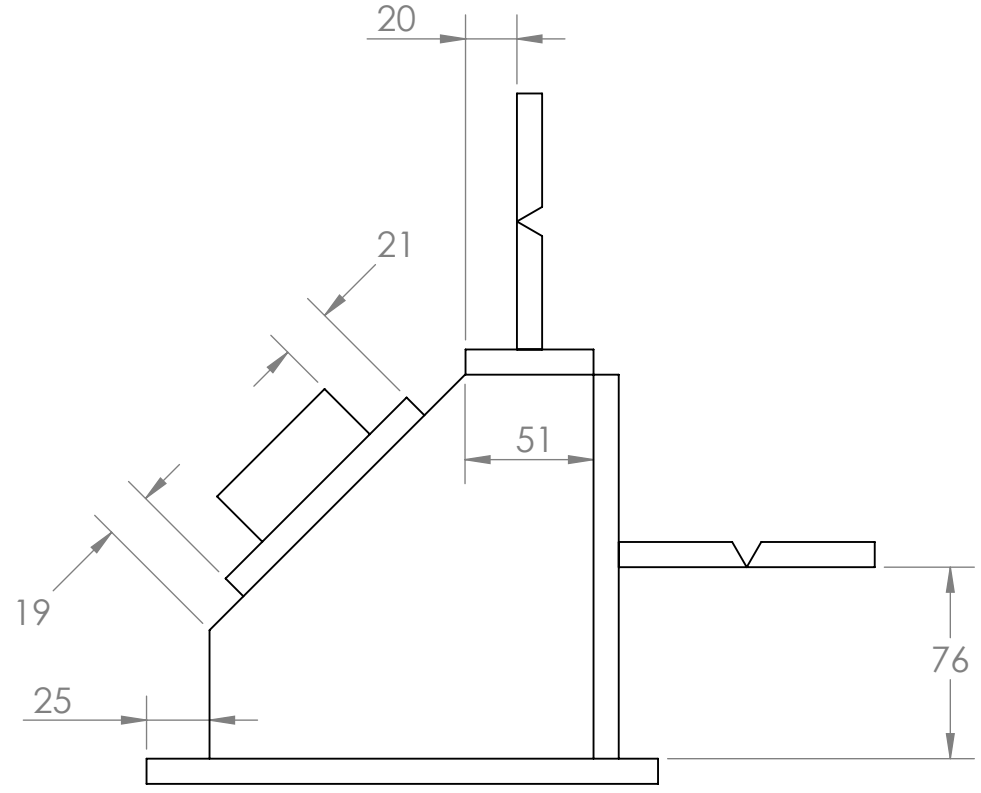
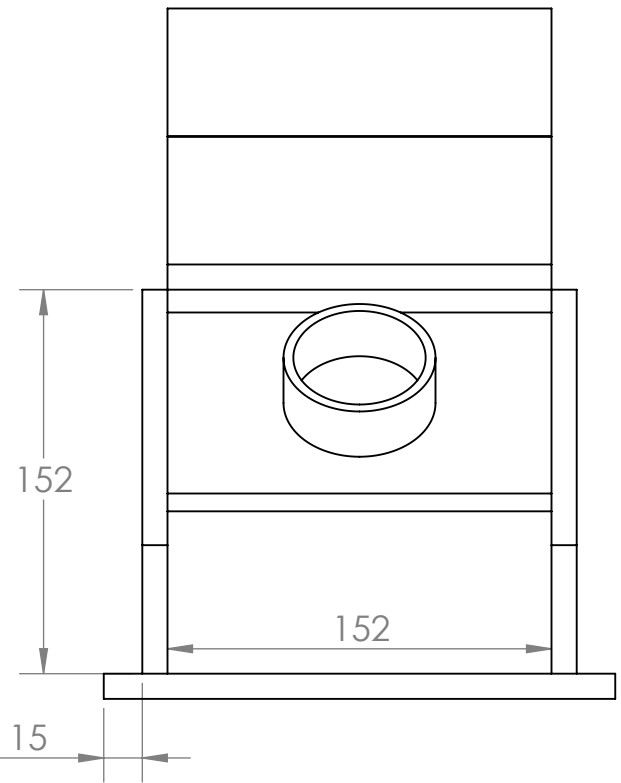


NOTE:
PROJECT TO BE FULLY ASSEMBLED BEFORE WELDING.



B

B



A

A



TITLE / TITRE: 2022 SKILLS ONTARIO - WELDING COMPÉTENCES ONTARIO 2022 - SOUDAGE				SHEET / PAGE #: 3 OF 4	SIZE / TAILLE: B
DWG. NO./DESSIN NO.: SKILLS_2022-PS1	REV.: 0	SCALE / ÉCHELL: NTS	DRAWN BY / DESSINÉ PAR: M. GOODACRE	DATE: 2022-02-23	

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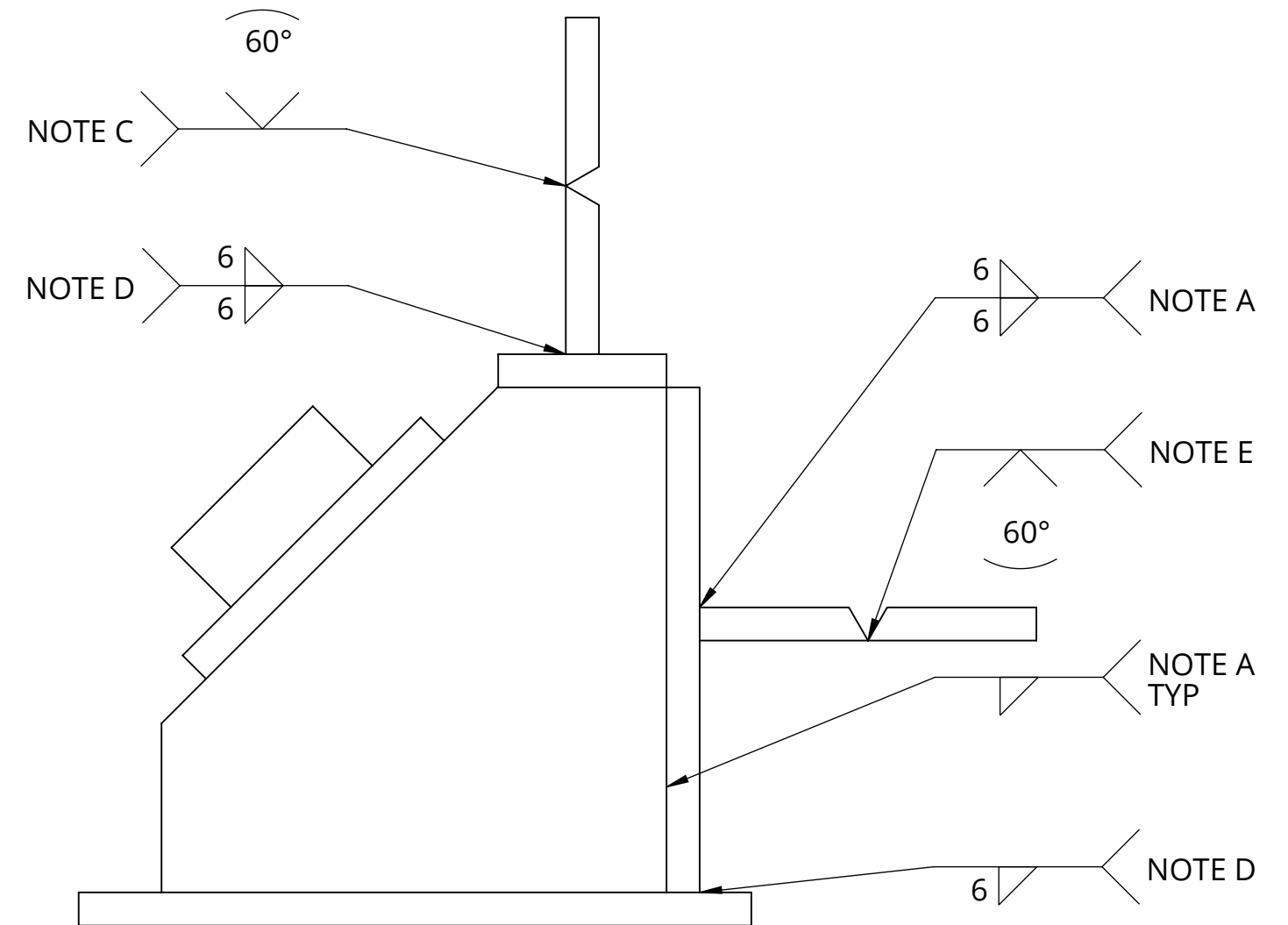
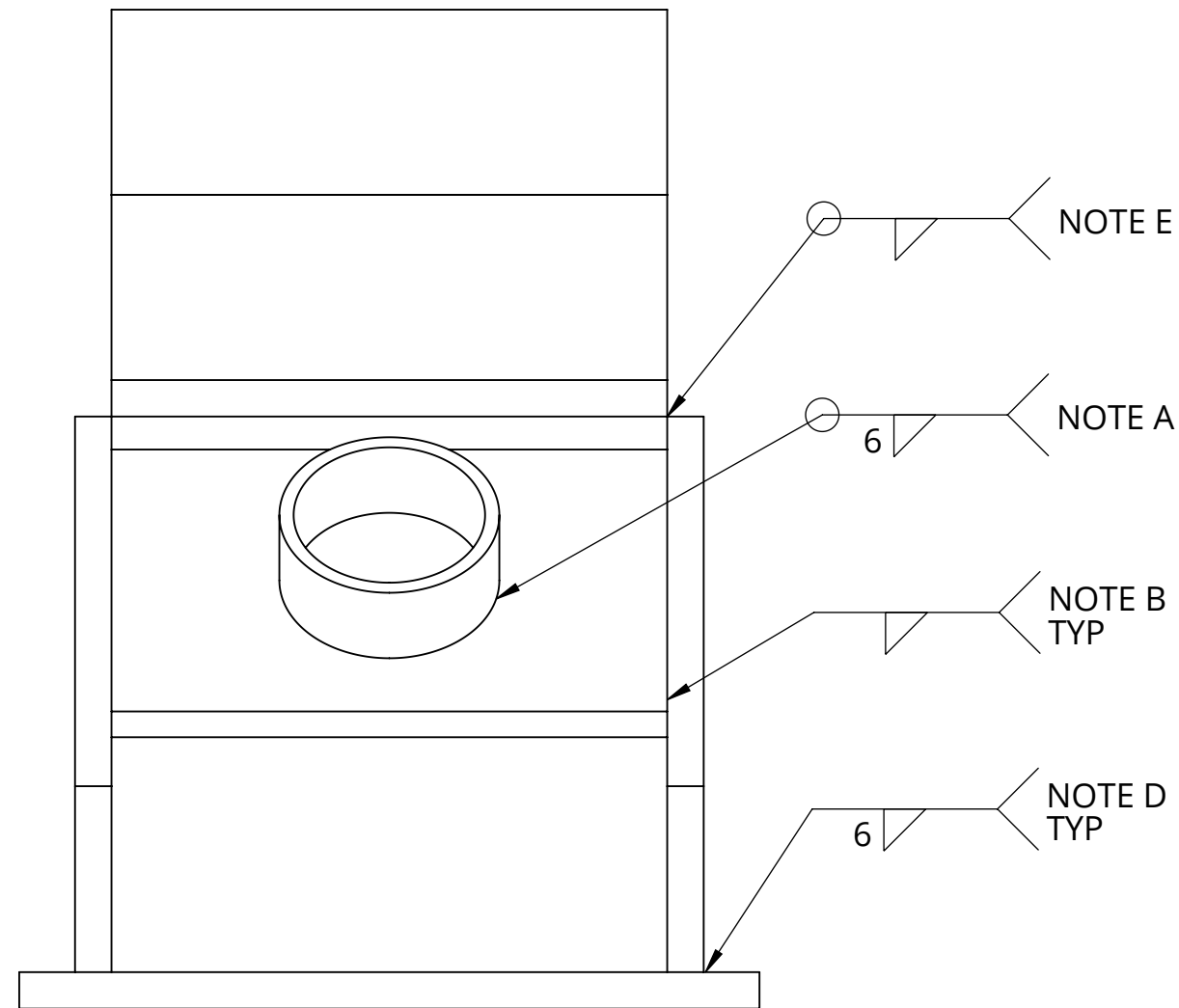
4

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1

	PROCESS	ELECTRODE	DIAMETER	SEQUENCE
NOTE A	SMAW	E4918	2.4	SINGLE PASS
NOTE B	SMAW	E4918	2.4	MULTI PASS
NOTE C	SMAW	E4918	3.2	MULTI PASS
NOTE D	GMAW	ER49S-6	0.9	SINGLE PASS
NOTE E	GMAW	ER49S-6	0.9	MULTI PASS



NOTE:

PROJECT TO BE FULLY ASSEMBLED BEFORE WELDING.

PROJECT TO BE WELDED WHILE SITTING FLAT ON BASE.

ALL WELDS SPECIFIED IN THE TABLE ABOVE.

ALL VERTICLE WELDS TO BE DONE IN THE UP DIRECTION.



TITLE / TITRE:

2022 SKILLS ONTARIO - WELDING
COMPÉTENCES ONTARIO 2022 - SOUDAGESHEET /
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4 OF 4

SIZE /
TAILLE:

B

DWG. NO./DESSIN
NO :

SKILLS_2022-PS1

REV.:

0

SCALE /
ÉCHELL:

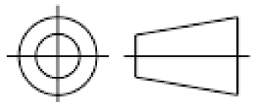
NTS

DRAWN BY /
DESSINÉ PAR:

DATE:

M. GOODACRE

2022-02-24



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